

The Height of Purity

VODKA FOURTEEN

Vodka 14 is a strikingly pure vodka craft-distilled in small batches at the foot of the majestic Teton Range of the Rocky Mountains. Vodka 14 is USDA-Certified Organic, made exclusively from the finest organic grain and Rocky Mountain spring water and distilled to achieve a smoothness and taste unmatched by mass-market brands. Produced by the

> father-and-son team of Mitch and Matthew Baris, Vodka 14 revives a distilling tradition running back five generations in their family, and does this tradition proud with its award-winning taste.

Pure Ingredients and Craft Distillation

ORGANIC To achieve unprecedented purity, we distill Vodka 14 from exclusively USDA Certified Organic grain, which is free from pesticide and chemical fertilizer residues that can taint the finished product. We blend it exclusively with mountain spring water drawn on-site and distill it using a sophisticated four-

column continuous distillation system, which distills and re-distills the mash inside in a continuous cycle. While other vodkas boast about repeated distillations, it might

take hundreds of distillations in a traditional still to rival the purity achieved using continuous distillation technology. After distillation, Vodka 14 is run through an advanced activated carbon and crystal filtration process before bottling. Every element in Vodka 14's distinctly stylish package, including the bottle, safety seal and closure, is 100% recyclable.

VODKA FOURTEEN at a Glance

- Unsurpassed Purity and Taste
- · Craft quality and family tradition
- Advanced continuous distillation technology
- Marriage of the finest Certified Organic grain and the purest mountain spring water
- · Critically acclaimed, SIP Awards Blind Tasting Platinum winner, Spirits Journal Recommended

Why We Believe in Organic Spirits

Vodka 14 is produced by Altitude Spirits, a family owned and operated business in Colorado that is wholly dedicated to purveying craft-distilled organic spirits. We believe in organic spirits because organic means:

- Quality. Organic products are free of pesticide and sewage sludge fertilizer residues, not to mention the nitrates and chemical "blending agents" often used as shortcuts in the distilling process. Organic products only achieve outstanding quality by starting with exceptional raw ingredients and distilling them with care.
- Sustainability. The crops that our spirits begin as are grown without genetic modification and farmed without chemicals, supporting sustainable agriculture.
- **Verifiable Purity**. USDA Organic certification is rigorously-enforced federal law, not marketing hype. Organic means we aren't just claiming our products are pure and grown sustainably, it means that it has been verified.